

## Research Unit Goals



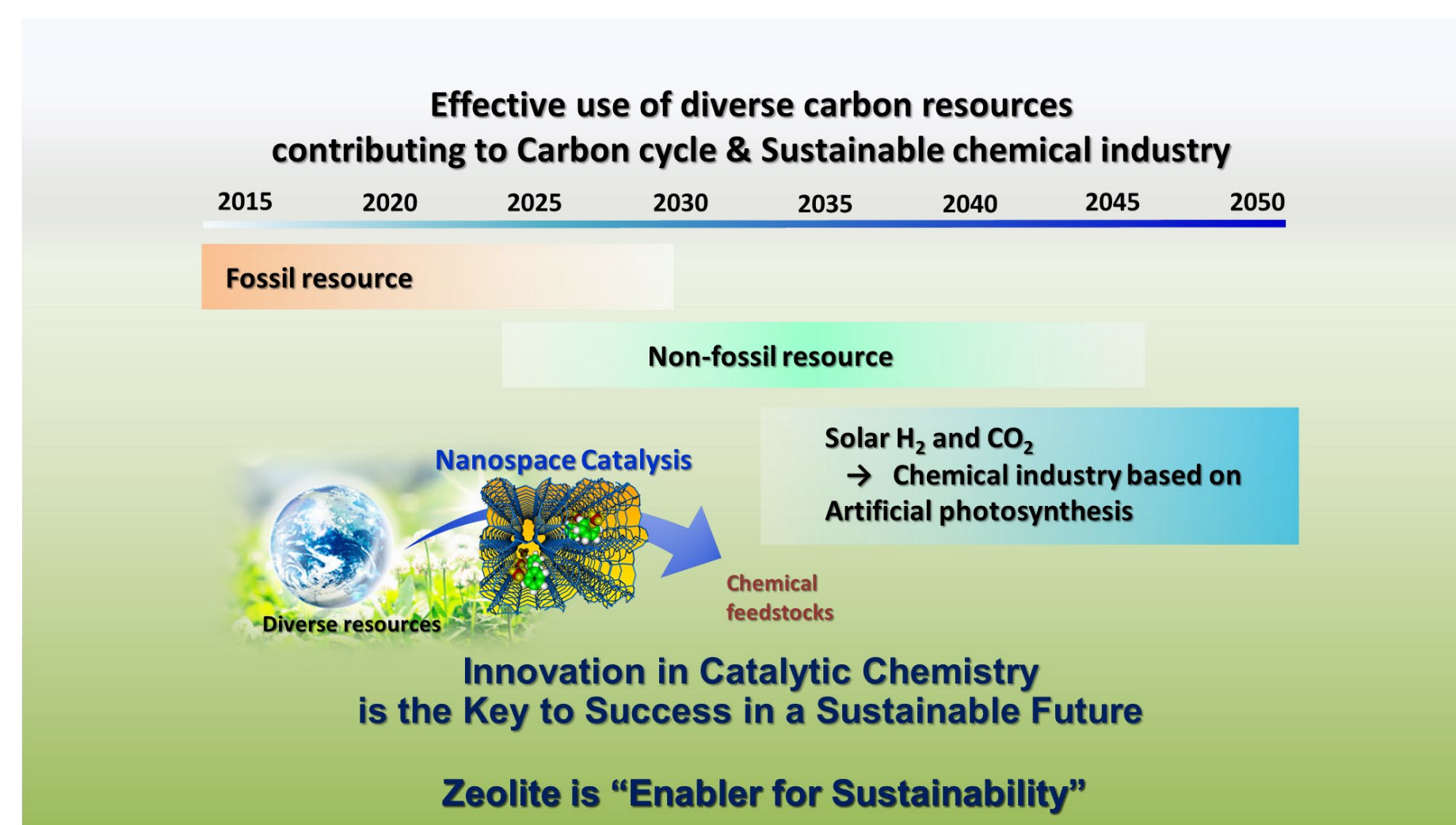
**Nanospace materials**, such as zeolites and mesoporous materials, are materials with nanoscale spaces and are one of the key materials in nanotechnology that have already been widely used in practical applications and are expected to be applied in the future. Zeolites, in particular, are very unique materials with molecular-sized nanospaces in their crystal structures. Currently, nanospace materials are being actively studied for applications such as catalysts for chemical production, catalysts for exhaust gas purification, separation materials, adsorption materials, fuel cells, and photovoltaic power generation, through flexible control of nanospace structures and functionalization of nanospaces.

## Toward Carbon Recycling and Sustainable Chemical and Energy Industries

### Catalytic Chemistry for effective utilization of diverse resources



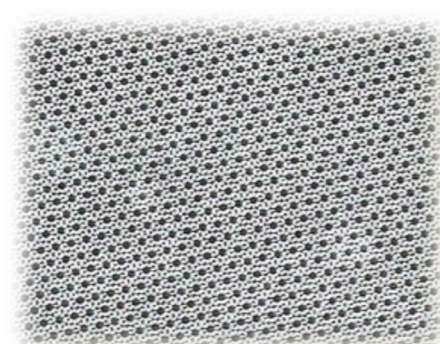
Creation of innovative “**Nanospace Catalysts**” and development of catalytic processes that can convert various carbon resources, water, air, and other resources on the earth into energy and useful chemicals with high selectivity and efficiency using green methods.



## Research content

### 「Nanospace Catalysts」 Development

#### ➤ Zeolites



0.3-1.0 nm

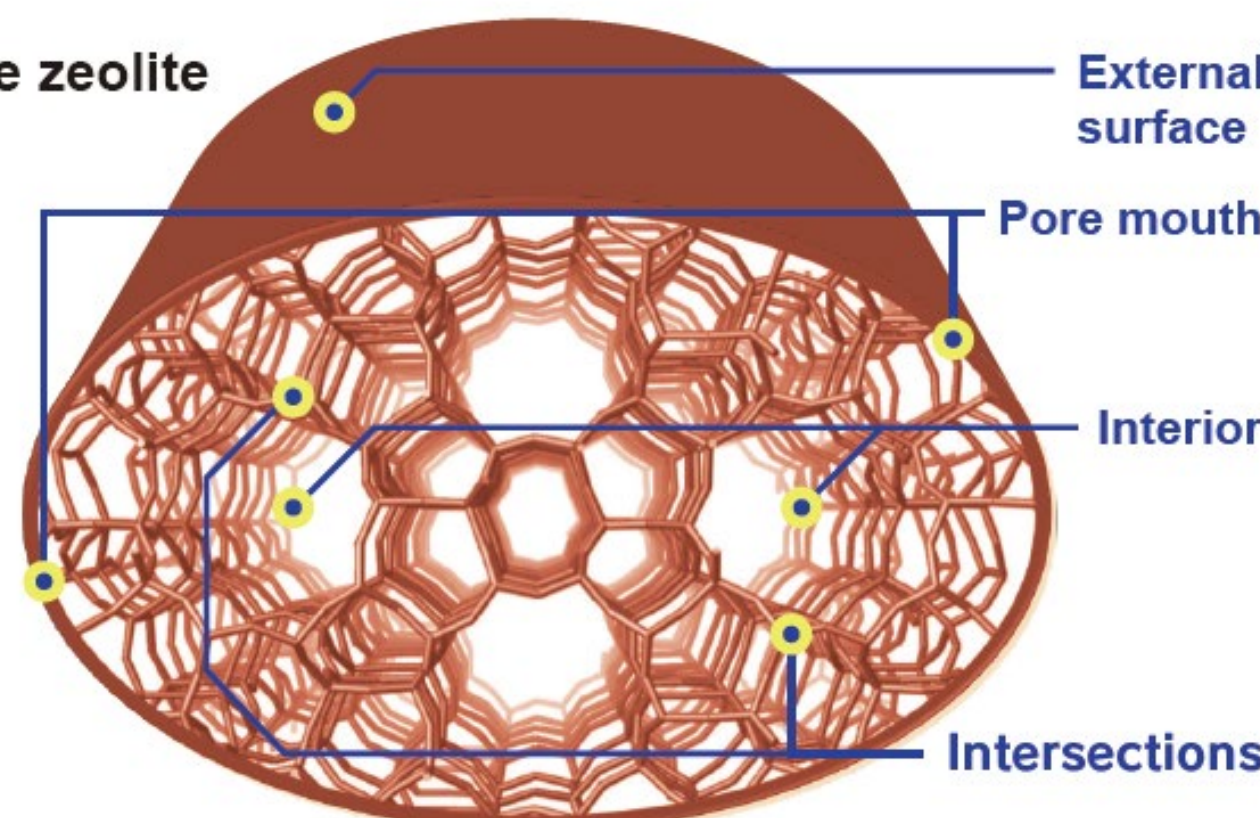
- Hydrothermal synthesis
- Zeolite transformation
- Template-free synthesis
- Core-Shell structure
- Distribution of heteroatom
- Hydrothermal stability

Selective production of chemical substances by controlling the position of aluminum at the atomic level

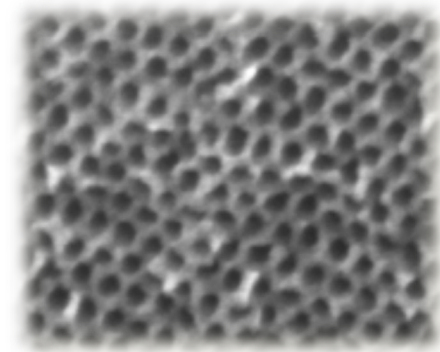
Example: MFI-type zeolite

Catalytic properties change depending on the locations of aluminum - at pore mouths, interior, or intersections of pores

● Aluminum



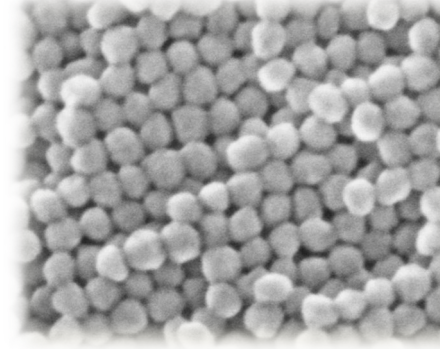
#### ➤ Mesoporous Materials



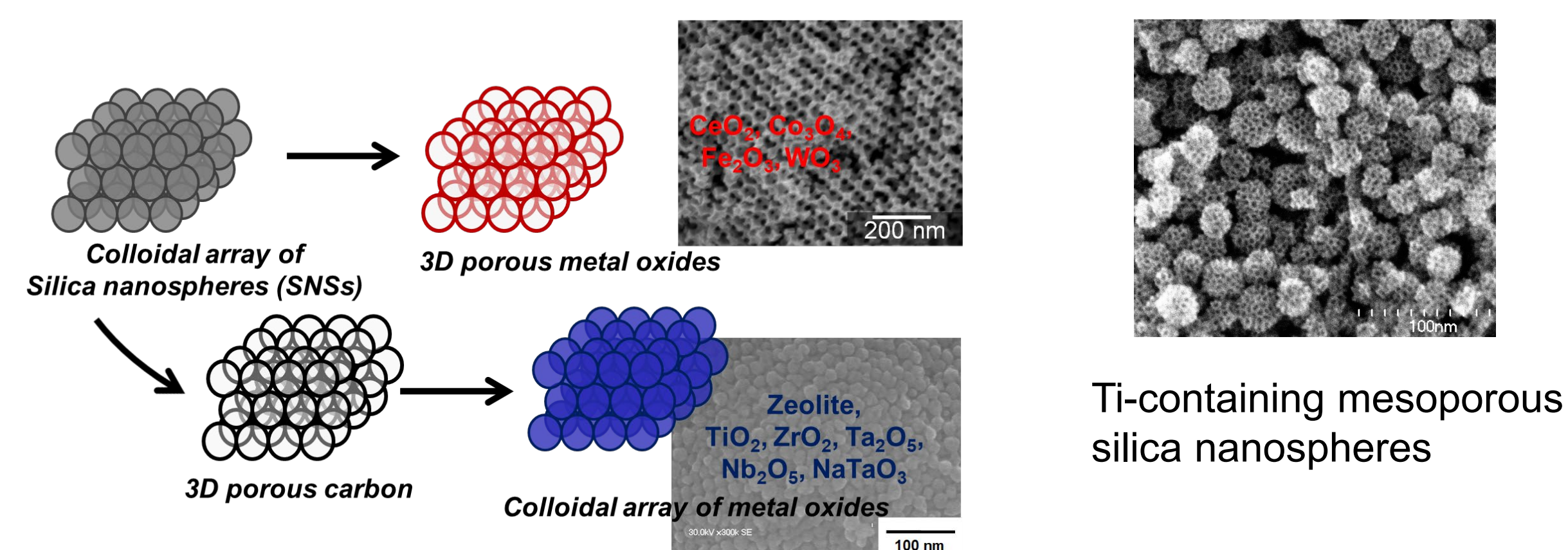
1-20 nm

- Monodisperse spherical mesoporous silica
- Porous silica with chiral mesospace

#### ➤ Nano Particles

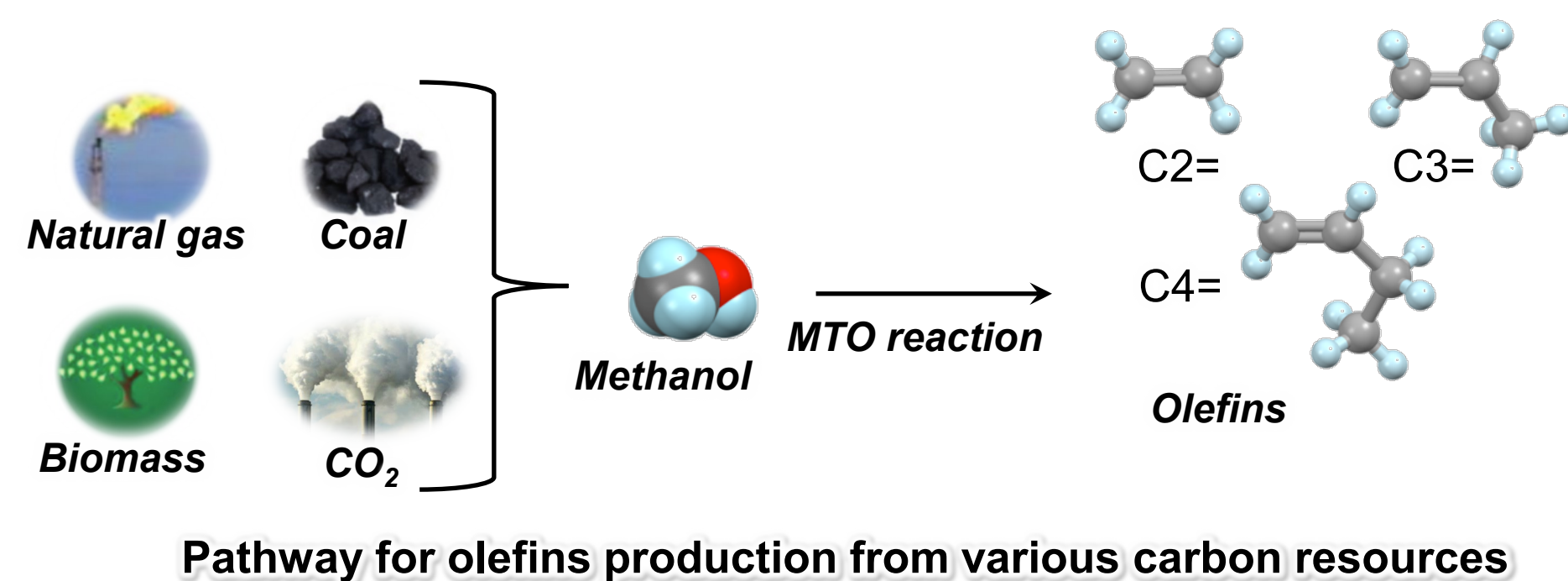


5-500 nm

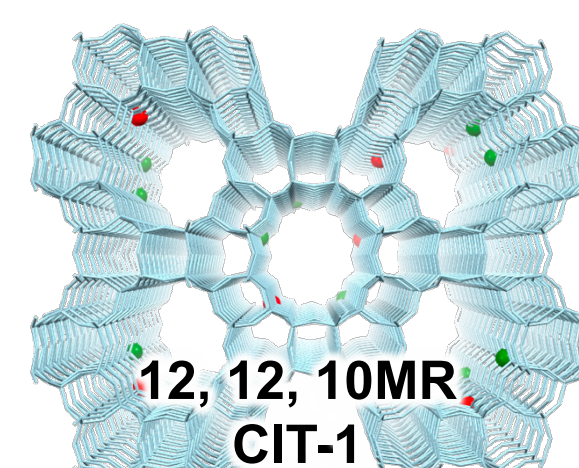


### Catalytic process

- FCC process (naphtha cracking)
- Methanol to olefins (MTO)
- Methane to methanol (MTM)
- Methane to olefins
- CO<sub>2</sub> conversion
- Selective Catalytic Reduction of NO<sub>x</sub> with NH<sub>3</sub> (NH<sub>3</sub>-SCR)
- Benzene to phenol (BTP)
- Biomass catalysis
- Baeyer-Villiger oxidation
- Epoxidation over titanasilicate
- Base catalysis



Pathway for olefins production from various carbon resources



CON-type boroaluminosilicate zeolite

- ✓ Good hydrothermal stability
- ✓ High propene selectivity

Application example

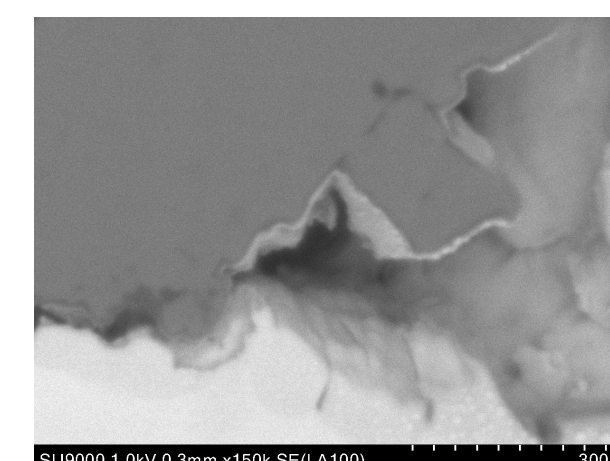
- ✓ MTO reaction
- ✓ Hydrocarbon trap etc.

### Characterization methods

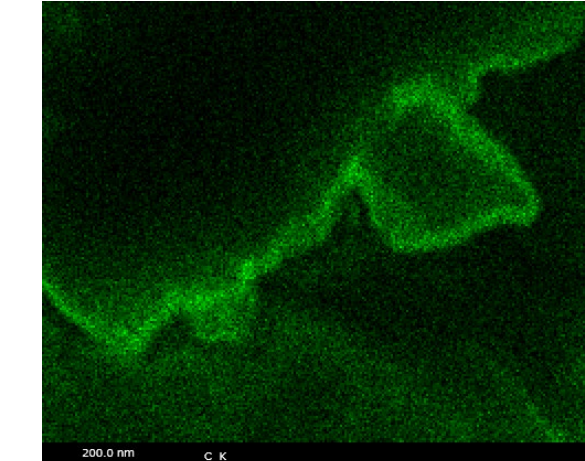
- Solid state NMR (JEOL ECA600)
- In-situ FT-IR, UV-vis,
- Raman
- SEM/STEM (Hitachi SU9000)



Deactivated ZSM-5



Cross-section image



Distribution of coke

Japan Technological Research Association of “Artificial Photosynthetic Chemical Process (ARPCChem)”



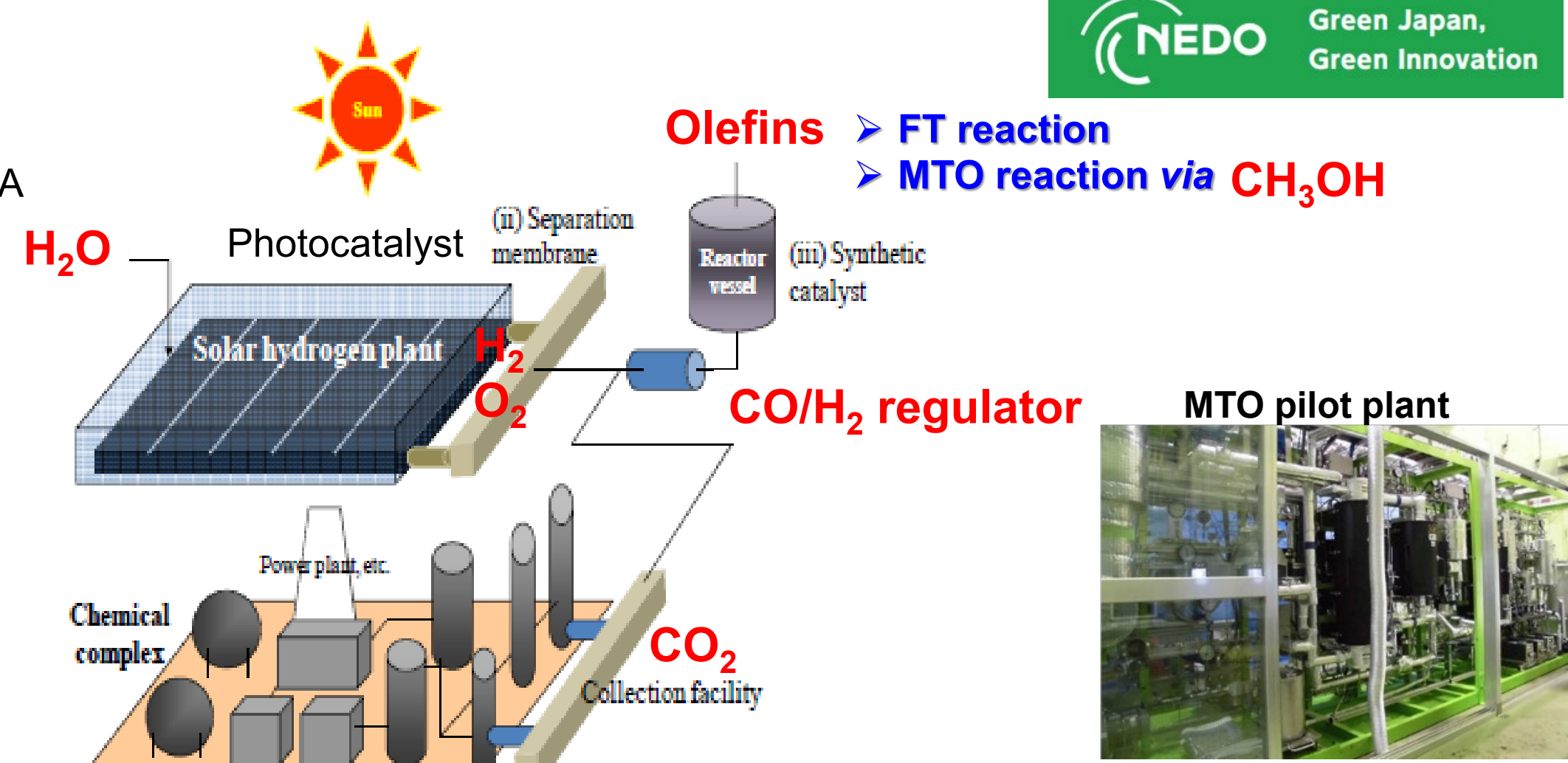
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経済産業省  
Ministry of Economy, Trade and Industry

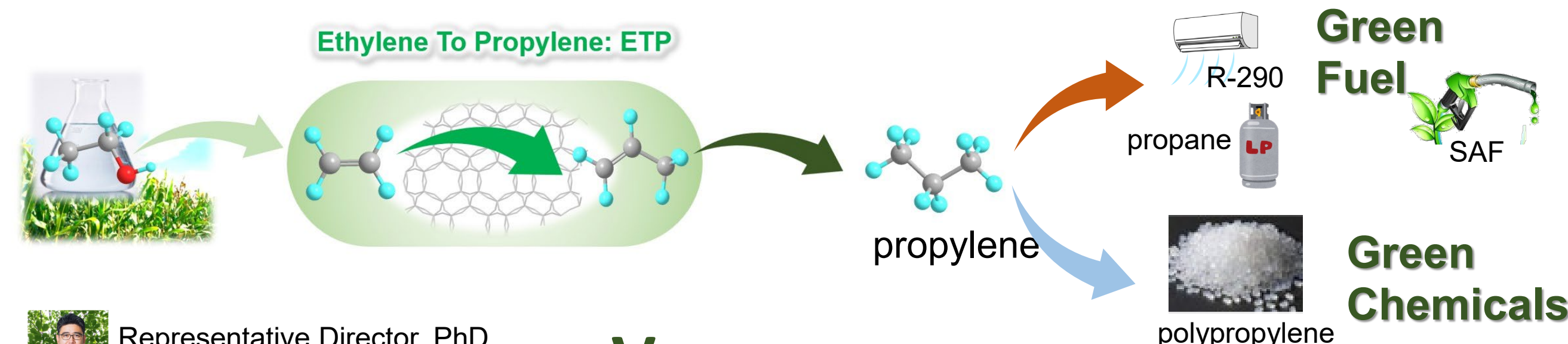
Supported by METI, Ministry of Economy, Trade and Industry

NEDO Green Japan, Green Innovation

CO<sub>2</sub> could be the best raw material for producing chemicals, provided that H<sub>2</sub> can be produced by solar energy (solar H<sub>2</sub>).



**iPEACE223** Since Aug. 2023  
Innovative Process for Eliminating Anthropogenic CO<sub>2</sub> Emission



Representative Director, PhD.  
Shosuke KIBA

Representative Director & CTO, PhD.  
Tohru SETOYAMA

Director and CSO, PhD.  
Toshiyuki YOKOI

<https://ipeace223.com>

### Vision

Achieve Carbon neutrality of energy and chemicals through conversion of raw materials from fossil resource-derived to biomass-derived.

### Mission

Introduce the ETP process to the society, .

- Establish a highly efficient biopropylene production process from bioethanol.
- Establish a green fuel production process from biopropylene to replace LPG.
- Establish processes to produce various olefins, polypropylene, and other chemical products from biopropylene.

These will provide the innovative technologies essential to achieve carbon neutrality.

Innovation in Catalytic Chemistry is the Key to Success in a Sustainable Future

**Nanospace Catalysis Unit – Enabler for Sustainability**



**Toshiyuki YOKOI : Professor / Research Unit Leader**

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